

Date: Wednesday, 2/21/2007 11:00:09 AM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR INSTALLATION
 Job Number : 30787
 Estimate Number : 12748
 P.O. Number : *N/A* Part Number : EA2046926
 This Issue : 2/21/2007 S.O. No. : *N/A* Drawing Number : D20446901 REV 1
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : LARGE FAB ASSY Drawing Revision : 1
 Previous Run : *N/A* Material : *N/A*
 Written By : *[Signature]* Due Date : 2/28/2007 Qty: 2 Um: Each
 Checked & Approved By : *[Signature]*
 Comment : Est Rev:A New Issue 07-02-21 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M4130NS063 4130 Sheet .063



Comment: Qty.: 0.0756 sf(s)/Unit Total : 0.1512 sf(s)

4130 Sheet .063

Batch: *M103433*

M1 07 02 22

2

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2046901 (this ass'y is made of two different part)

(Run prog EA20469-26a & EA20469-26b)

60% of the time it works all the time!!!

Dwg Rev: *1*

Prog Rev: *1*

M1 07 02 22

(2)

2-Deburr if necessary

M1 07 02 22

(2)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



M1 07 02 22



(2)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



R 07.02.22



(2)

Comment: SECOND CHECK

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Drawing Name: VERTICAL REFERENCE DOOR INSTALLATION

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Part Number: EA2046926

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
1-Form part with hole as per dwg D2046901

SB 07/02/22 (2)

6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/02/22 (2)

7.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1
Weld assembly as per dwg D2046901

07/02/22 (2)

8.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

PD 07-02-22 (2)

9.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

PD 07-02-22 (2)

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

07/02/22 (2)

11.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/02/22 (2)

Job Completion



U 07.02.23

AERO DESIGN LTD.			
CONSULTING ENGINEERS, TRANSPORT CRANES, MATERIALS, BAR ENDS 1008 HATHORN ROAD N.E., CALGARY, ALB. T2E 7C9			
EAGLE COPTERS LTD.			
823 HATHORN ROAD N.E., CALGARY, ALBERTA, T2E 7C9			
BELL 204, 205, 212 & 214			
VERTICAL REFERENCE DOOR INSTALLATION			
SCALE AS NOTED	DWG. SIZE	DWG. NO.	REV.
SHEET 3 OF 3	A1	D2046901	1

